





TEST REPORT IEC 62471

Photobiological safety of lamps and lamp systems

Report Reference No. 2138821-QUA/PHO 10-164-06A

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Total number of pages: 15

CB Testing Laboratory: KEMA Quality B.V.

Address Utrechtseweg 310, 6812AR Arnhem, the Netherlands

Applicant's name: Philips Lumileds Lighting Company B.V.

Address Gebouw HBR, Hurksestraat 2C, 5652 AJ EINDHOVEN

Test specification:

Standard: IEC 62471:2006 (First Edition)

Test procedure.....: Type test

Non-standard test method.....: N/A

Test Report Form No.....: IEC62471A

TRF Originator: VDE Testing and Certification Institute

Master TRF: Dated 2009-05

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Test item description.....: LED

Trade Mark.....:

LUXE 鑬 N

Manufacturer...... Philips Lumileds Lighting Co L L C

370 W Trimble Rd San Jose CA 95131, USA

Model/Type reference.....: "LXML-PWN1" (Bin: PSNC)

Ratings..... : $I_F = 700 \text{ mA}$



Testing procedure and testing location:	
Testing location/ address	KEMA Quality B.V.
	Utrechtseweg 310, 6812 AR, Arnhem, the Netherlands
Associated CB Laboratory:	
Testing location/ address	
Tested by (name + signature):	Hanson
	Λ
	Manezon
Approved by (+ signature):	K. Meun
	A.
Testing procedure: TMP	
Tested by (name + signature):	
Approved by (+ signature):	
Testing location/ address:	
Testing procedure: WMT	
Tested by (name + signature):	
Witnessed by (+ signature):	
Approved by (+ signature):	
Testing location/ address:	
Testing procedure: SMT	
Tested by (name + signature):	
Approved by (+ signature):	
Supervised by (+ signature):	
Testing location/ address:	
Tooking looding address	
☐ Testing procedure: RMT	
Tested by (name + signature):	
Approved by (+ signature):	
Supervised by (+ signature):	
Testing location/ address:	



Summary of testing:	
Tests performed (name of test and test clause):	Testing location:
These tests	KEMA Quality B.V.
Fulfil the requirements of standard ISO/IEC 17025.	Utrechtseweg 310, 6812AR, Arnhem
When determining the test conclusion, the Measurement Uncertainty of test has been considered.	The Netherlands
The tested sample of LED list as below	
"LXM3-PW51" (Bin: PSNC) has been tested according to the IEC 62471(first edition, 2006-07) and been classified as Group 2 .	
The "LXM3-PW51" (Bin: PSNC) is part of a prodct family. This classification is also valid for LXML-PW51 and LXML-PWN1-yyyy (with yyyy = 0120 or less).	
Summary of compliance with National Differences): ::
Pass	
Copy of marking plate:	
N/A	



Test item particulars:				
Tested lamp	⊠ continuous w	vave lamps	☐ pul	sed lamps
Tested lamp system	Not applicable			
Lamp classification group	☐ exempt	☐ risk 1	⊠ risk 2	☐ risk 3
Lamp cap	N/A			
Bulb	1 x LED			
Rated of the lamp	$I_F = 700 \text{ mA}$			
Furthermore marking on the lamp	N/A			
Seasoning of lamps according IEC standard	N/A			
Used measurement instrument	Spectroradiome	ter		
Temperature by measurement	25 ℃			
Information for safety use				
Possible test case verdicts:				
- test case does not apply to the test object:	N/A			
test object does meet the requirement:	P (Pass)			
test object does not meet the requirement:	F (Fail)			
Testing:				
Date of receipt of test item:	Sep 20, 2010			
Date (s) of performance of tests:	Oct 18, 2010-Oc	ct 20, 2010		
General remarks:				
The test results presented in this report relate only to the This report shall not be reproduced, except in full, without "(See Enclosure #)" refers to additional information as "(See appended table)" refers to a table appended to the Throughout this report a comma (point) is used as the List of test equipment must be kept on file and available.	out the written app opended to the rence report. The decimal separa	eport.	Issuing testin	ng laboratory.
The product complied with the following standards:				
IEC 62471:2006				
IEC/TR 62471-2:2009				
EN 62471:2008				
This report should be read in conjunction with the group differences and national differences of the number of 2138821-QUA/PHO 10-164-06B. (2 page	standards EN 6			
Factory Location:				
Philips Lumileds Malaysia Sdn Bhd				
Lebuh Kampung Jawa,				
Bayan Lepas FIZ, Phase 3				
11900 Penang, Malaysia				



General product information:

The forward current of the LED was 700 mA.

The LED was soldered on a PCB, which was attached o a heat sink during the testing.

The LED was considered as Non-GLS therefore the testing has been performed at a distance of 200 mm. The "LXM3-PW51" (Bin: PSNC) is part of a prodct family. This classification is also valid for LXML-PW51 and LXML-PWN1-yyyy (with yyyy = 0120 or less).



	IEC 62471		
Clause	Requirement + Test	Result – Remark Ve	rdict
4	EXPOSURE LIMITS		Р
4.1	General		Р
	The exposure limits in this standard is not less than 0,01 ms and not more than any 8-hour period and should be used as guides in the control of exposure		Р
	Detailed spectral data of a light source are generally required only if the luminance of the source exceeds $10^4 \ \mathrm{cd^{2}m^{-2}}$	see clause 4.3	Р
4.3	Hazard exposure limits		Р
4.3.1	Actinic UV hazard exposure limit for the skin and eye		Р
	The exposure limit for effective radiant exposure is 30 J·m ⁻² within any 8-hour period		Р
	To protect against injury of the eye or skin from ultraviolet radiation exposure produced by a broadband source, the effective integrated spectral irradiance , $E_{\rm S}$, of the light source shall not exceed the levels defined by:		Р
	$E_{s} \cdot t = \sum_{200}^{400} \sum_{t} E_{\lambda}(\lambda, t) \cdot S_{UV}(\lambda) \cdot \Delta t \cdot \Delta \lambda \le 30$ J·m ⁻²		Р
	The permissible time for exposure to ultraviolet radiation incident upon the unprotected eye or skin shall be computed by:		Р
	$t_{\text{max}} = \frac{30}{E_{\text{S}}}$ s		Р
4.3.2	Near-UV hazard exposure limit for eye		Р
	For the spectral region 315 nm to 400 nm (UV-A) the total radiant exposure to the eye shall not exceed 10000 J·m ⁻² for exposure times less than 1000 s. For exposure times greater than 1000 s (approximately 16 minutes) the UV-A irradiance for the unprotected eye, E _{UVA} , shall not exceed 10 W·m ⁻² .		Р
	The permissible time for exposure to ultraviolet radiation incident upon the unprotected eye for time less than 1000 s, shall be computed by:		Р
	$t_{\text{max}} \le \frac{10\ 000}{E_{\text{UVA}}} \qquad \text{s}$		P
4.3.3	Retinal blue light hazard exposure limit	N	I/A
	To protect against retinal photochemical injury from chronic blue-light exposure, the integrated spectral radiance of the light source weighted against the blue-light hazard function, $B(\lambda)$, i.e., the blue-light weighted radiance , L_{B} , shall not exceed the levels defined by:	N	I/A



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Clause	Requirement + Test	Result – Remark	Verdict
	$L_{B} \cdot t = \sum_{300}^{700} \sum_{t} L_{\lambda}(\lambda, t) \cdot B(\lambda) \cdot \Delta t \cdot \Delta \lambda \le 10^{6} \qquad J \cdot m^{-2} \cdot sr^{-1}$	for $t \le 10^4 \text{s}$ $t_{\text{max}} = \frac{10^6}{L_{\text{B}}}$	N/A
	$L_{\rm B} = \sum_{300}^{700} L_{\lambda} \cdot B(\lambda) \cdot \Delta \lambda \le 100 \qquad \qquad W \cdot m^{-2} \cdot sr^{-1}$	for t > 10 ⁴ s	N/A
4.3.4	Retinal blue light hazard exposure limit - small source		F
	Thus the spectral irradiance at the eye E_{λ} , weighted against the blue-light hazard function $B(\lambda)$ shall not exceed the levels defined by:	see table 4.2	F
	$E_{B} \cdot t = \sum_{300}^{700} \sum_{t} E_{\lambda}(\lambda, t) \cdot B(\lambda) \cdot \Delta t \cdot \Delta \lambda \le 100 \qquad J \cdot m^{-2}$	for t ≤ 100 s	F
	$E_{\rm B} = \sum_{300}^{700} E_{\lambda} \cdot B(\lambda) \cdot \Delta \lambda \le 1$ W · m ⁻²	for t > 100 s	F
4.3.5	Retinal thermal hazard exposure limit		Р
	To protect against retinal thermal injury, the integrated spectral radiance of the light source, L_{λ} , weighted by the burn hazard weighting function $R(_{\lambda})$ (from Figure 4.2 and Table 4.2), i.e., the burn hazard weighted radiance, shall not exceed the levels defined by:		P
	$L_{\rm R} = \sum_{380}^{1400} L_{\lambda} \cdot R(\lambda) \cdot \Delta \lambda \le \frac{50000}{\alpha \cdot t^{0,25}}$ W · m ⁻² · sr ⁻¹	(10 μs ≤ t ≤ 10 s)	Р
4.3.6	Retinal thermal hazard exposure limit – weak visual s	timulus	N/A
	For an infrared heat lamp or any near-infrared source where a weak visual stimulus is inadequate to activate the aversion response, the near infrared (780 nm to 1400 nm) radiance, L _{IR} , as viewed by the eye for exposure times greater than 10 s shall be limited to:		N/A
	$L_{IR} = \sum_{780}^{1400} L_{\lambda} \cdot R(\lambda) \cdot \Delta \lambda \le \frac{6000}{\alpha} \qquad \qquad W \cdot m^{-2} \cdot sr^{-1}$	t > 10 s	N/A
4.3.7	Infrared radiation hazard exposure limits for the eye		Р
	The avoid thermal injury of the cornea and possible delayed effects upon the lens of the eye (cataractogenesis), ocular exposure to infrared radiation, $E_{\rm IR}$, over the wavelength range 780 nm to 3000 nm, for times less than 1000 s, shall not exceed:		Р
	$E_{\text{IR}} = \sum_{780}^{3000} E_{\lambda} \cdot \Delta \lambda \le 18000 \cdot t^{-0.75} \qquad W \cdot \text{m}^{-2}$	t ≤ 1000 s	Р
	For times greater than 1000 s the limit becomes:		Р

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Clause	Requirement + Test	Result – Remark	Verdict
	3000		Р
	$E_{IR} = \sum_{780}^{3000} E_{\lambda} \cdot \Delta \lambda \le 100 \qquad W \cdot m^{-2}$	t > 1000 s	
4.3.8	Thermal hazard exposure limit for the skin		Р
	Visible and infrared radiant exposure (380 nm to 3000 nm) of the skin shall be limited to:		Р
	$E_{H} \cdot t = \sum_{380}^{3000} \sum_{t} E_{\lambda} (\lambda, t) \cdot \Delta t \cdot \Delta \lambda \le 20000 \cdot t^{0,25} \qquad J \cdot m^{-2}$		Р
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5	MEASUREMENT OF LAMPS AND LAMP SYSTEM	IS	P
5.1	Measurement conditions	1	P
	Measurement conditions shall be reported as part of the evaluation against the exposure limits and the assignment of risk classification.		Р
5.1.1	Lamp ageing (seasoning)		N/A
	Seasoning of lamps shall be done as stated in the appropriate IEC lamp standard.		N/A
5.1.2	Test environment		Р
	For specific test conditions, see the appropriate IEC lamp standard or in absence of such standards, the appropriate national standards or manufacturer's recommendations.		Р
5.1.3	Extraneous radiation		Р
	Careful checks should be made to ensure that extraneous sources of radiation and reflections do not add significantly to the measurement results.		Р
5.1.4	Lamp operation		Р
	Operation of the test lamp shall be provided in accordance with:		Р
	- the appropriate IEC lamp standard, or		N/A
	- the manufacturer's recommendation		Р
5.1.5	Lamp system operation		N/A
	The power source for operation of the test lamp shall be provided in accordance with:		N/A
	- the appropriate IEC standard, or		N/A
	the manufacturer's recommendation		N/A
5.2	Measurement procedure		Р
5.2.1	Irradiance measurements		Р
	Minimum aperture diameter 7mm.		Р
	Maximum aperture diameter 50 mm.		Р



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Clause	Requirement + Test	Result – Remark	Verdict
	The measurement shall be made in that position of the beam giving the maximum reading.		Р
	The measurement instrument is adequate calibrated.		Р
5.2.2	Radiance measurements		Р
5.2.2.1	Standard method		Р
	The measurements made with an optical system.		Р
	The instrument shall be calibrated to read in absolute radiant power per unit receiving area and per unit solid angle to acceptance averaged over the field of view of the instrument.		Р
5.2.2.2	Alternative method		Р
	Alternatively to an imaging radiance set-up, an irradiance measurement set-up with a circular field stop placed at the source can be used to perform radiance measurements.		Р
5.2.3	Measurement of source size		Р
	The determination of α , the angle subtended by a source, requires the determination of the 50% emission points of the source.		Р
5.2.4	Pulse width measurement for pulsed sources		N/A
	The determination of Δt , the nominal pulse duration of a source, requires the determination of the time during which the emission is > 50% of its peak value.		N/A
5.3	Analysis methods		Р
5.3.1	Weighting curve interpolations		Р
	To standardize interpolated values, use linear interpolation on the log of given values to obtain intermediate points at the wavelength intervals desired.	see table 4.1	Р
5.3.2	Calculations		Р
	The calculation of source hazard values shall be performed by weighting the spectral scan by the appropriate function and calculating the total weighted energy.		Р
5.3.3	Measurement uncertainty		Р
	The quality of all measurement results must be quantified by an analysis of the uncertainty.	see Annex C in the norm	Р
6	LAMP CLASSIFICATION		Р
-	For the purposes of this standard it was decided that the values shall be reported as follows:	see table 6.1	P



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Clause	Requirement + Test	Result – Remark	Verdict
	- for lamps intended for general lighting service, the hazard values shall be reported as either irradiance or radiance values at a distance which produces an illuminance of 500 lux, but not at a distance less than 200 mm		N/A
	for all other light sources, including pulsed lamp sources, the hazard values shall be reported at a distance of 200 mm		Р
6.1	Continuous wave lamps		Р
6.1.1	Exempt Group		F
	In the exempt group are lamps, which does not pose any photobiological hazard. The requirement is met by any lamp that does not pose:		Р
	 an actinic ultraviolet hazard (E_s) within 8-hours exposure (30000 s), nor 		Р
	 a near-UV hazard (E_{UVA}) within 1000 s, (about 16 min), nor 		Р
	 a retinal blue-light hazard (L_B) within 10000 s (about 2,8 h), nor 	Exceed the limit	F
	 a retinal thermal hazard (L_R) within 10 s, nor 		Р
	 an infrared radiation hazard for the eye (E_{IR}) within 1000 s 		Р
6.1.2	Risk Group 1 (Low-Risk)		F
	In this group are lamps, which exceeds the limits for the except group but that does not pose:		Р
	 an actinic ultraviolet hazard (E_S) within 10000 s, nor 		Р
	- a near ultraviolet hazard (E _{UVA}) within 300 s, nor		Р
	 a retinal blue-light hazard (L_B) within 100 s, nor 	Exceed the limit	F
	 a retinal thermal hazard (L_R) within 10 s, nor 		Р
	 an infrared radiation hazard for the eye (E_{IR}) within 100 s 		Р
	Lamps that emit infrared radiation without a strong visual stimulus and do not pose a near-infrared retinal hazard ($L_{\rm IR}$), within 100 s are in Risk Group 1.		Р
6.1.3	Risk Group 2 (Moderate-Risk)		Р
	This requirement is met by any lamp that exceeds the limits for Risk Group 1, but that does not pose:		Р
	 an actinic ultraviolet hazard (E_s) within 1000 s exposure, nor 		Р
	 a near ultraviolet hazard (E_{UVA}) within 100 s, nor 		Р
	 a retinal blue-light hazard (L_B) within 0,25 s (aversion response), nor 	Group 2	Р



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Clause	Requirement + Test	Result – Remark	Verdic
	$-\ $ a retinal thermal hazard (L $_{\rm R})$ within 0,25 s (aversion response), nor		Р
	 an infrared radiation hazard for the eye (E_{IR}) within 10 s 		Р
	Lamps that emit infrared radiation without a strong visual stimulus and do not pose a near-infrared retinal hazard ($L_{\rm IR}$), within 10 s are in Risk Group 2.		Р
6.1.4	Risk Group 3 (High-Risk)		NA
	Lamps which exceed the limits for Risk Group 2 are in Group 3.	Group 2	N/A
6.2	Pulsed lamps		
	Pulse lamp criteria shall apply to a single pulse and to any group of pulses within 0,25 s.	Continuous wave	N/A
	A pulsed lamp shall be evaluated at the highest nominal energy loading as specified by the manufacturer.	Continuous wave	N/A
	The risk group determination of the lamp being tested shall be made as follows:	Continuous wave	N/A
	 a lamp that exceeds the exposure limit shall be classified as belonging to Risk Group 3 (High-Risk) 	Continuous wave	N/A
	 for single pulsed lamps, a lamp whose weighted radiant exposure or weighted radiance does is below the EL shall be classified as belonging to the Exempt Group 	Continuous wave	N/A
	 for repetitively pulsed lamps, a lamp whose weighted radiant exposure or weighted radiance dose is below the EL, shall be evaluated using the continuous wave risk criteria discussed in clause 6.1, using time averaged values of the pulsed emission 	Continuous wave	N/A



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Clause	Requirement + Test	Result – Remark	Verdict

Table 4.1 Spectral weighting function for assessing ultraviolet hazards for skin and ey	Table 4.1
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Table 4.1	Spectral we	eighting function for assessing	ultraviolet hazards for sk	in and eye
	elength ¹ ., nm	UV hazard function S _ω (λ)	Wavelength λ, nm	UV hazard function S _{υν} (λ)
200		0,030	313*	0,006
205		0,051	315	0,003
210		0,075	316	0,0024
	215	0,095	317	0,0020
	220	0,120	318	0,0016
	225	0,150	319	0,0012
	230	0,190	320	0,0010
	235	0,240	322	0,00067
	240	0,300	323	0,00054
	245	0,360	325	0,00050
	250	0,430	328	0,00044
2	254*	0,500	330	0,00041
	255	0,520	333*	0,00037
	260	0,650	335	0,00034
	265	0,810	340	0,00028
	270	1,000	345	0,00024
	275	0,960	350	0,00020
:	280*	0,880	355	0,00016
	285	0,770	360	0,00013
	290	0,640	365*	0,00011
	295	0,540	370	0,000093
:	297*	0,460	375	0,000077
	300	0,300	380	0,000064
	303*	0,120	385	0,000053
	305	0,060	390	0,000044
	308	0,026	395	0,000036
	310	0,015	400	0,000030
		•		

Wavelengths chosen are representative: other values should be obtained by logarithmic interpolation at intermediate wavelengths.

^{*} Emission lines of a mercury discharge spectrum.



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Clause	Requirement + Test		Result – Remark	Verdict			

Table 4.2 Spectral weighting functions for assessing retinal hazards from broadband optical sources

Wavelength nm	Blue-light hazard function B (λ)	Burn hazard function R (λ)
300	0,01	
305	0,01	
310	0,01	
315	0,01	
320	0,01	
325	0,01	
330	0,01	
335	0,01	
340	0,01	
345	0,01	
350	0,01	
355	0,01	
360	0,01	
365	0,01	
370	0,01	
375	0,01	
380	0,01	0,1
385	0,013	0,13
390	0,025	0,25
395	0,05	0,5
400	0,10	1,0
405	0,20	2,0
410	0,40	4,0
415	0,80	8,0
420	0,90	9,0
425	0,95	9,5
430	0,98	9,8
435	1,00	10,0
440	1,00	10,0
445	0,97	9,7
450	0,94	9,4
455	0,90	9,0
460	0,80	8,0
465	0,70	7,0
470	0,62	6,2
475	0,55	5,5
480	0,45	4,5
485	0,40	4,0
490	0,22	2,2
495	0,16 10 ^[(450-\lambda)/50]	1,6
500-600		1,0
600-700	0,001	1,0 10 ^[(700-A)/500]
700-1050		1010 200
1050-1150		0,2 0,2·10 ^{0,02(1150-λ)}
1150-1200 1200-1400		0,2:10 ^{6,62} (1166 N)



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Clause Requirement + Test Result - Remark								Verdict	
Table 5.4	Su	mmary of the ELs for the	surface of the sk	kin or co	rnea (i	rradiance bas	sed values)		
Hazard Name		Relevant equation	Wavelength range nm	Exposure duration sec		Limiting aperture rad (deg)	EL in terms of con- stant irradiance W•m ⁻²		
Actinic UV skin & eye		$E_{S} = \sum E_{\lambda} \bullet S(\lambda) \bullet \Delta \lambda$	200 – 400	< 300	000	1,4 (80)	30/t		
Eye UV-A		$E_{UVA} = \sum E_{\lambda} \bullet \Delta \lambda$	315 – 400	≤100 >100		1,4 (80)	10000/t 10		
Blue-light small source	9	$E_B = \sum E_\lambda \bullet B(\lambda) \bullet \Delta \lambda$	300 – 700	≤10 >10	_	< 0,011	100 1,0	-	
Eye IR		$E_{IR} = \sum E_{\lambda} \bullet \Delta \lambda$	780 –3000		≤1000 >1000 1,4 (80)		18000/t ^{0,75} 100		
Skin thermal		$E_H = \sum E_\lambda \bullet \Delta \lambda$	380 – 3000	< 1) 2π sr		20000/t ^{0,75}		

Table 5.5	Summary of the ELs for the retina (radiance based values)							
Hazard Name		Relevant equation	Wavelength range nm	Exposure duration sec	Field of view radians	constant r	EL in terms of constant radiance W•m ⁻² •sr ⁻¹)	
Blue light			300 – 700	0,25 – 10	0,011•√(t/10)	10 ⁶	/t	
		$L_B = \sum L_\lambda \bullet B(\lambda) \bullet \Delta \lambda$		10-100	0,011	10 ⁶	/t	
				100-10000	0,0011•√t	10 ⁶	/t	
				≥ 10000	0,1	100)	
Retinal thermal		I 51 . D()) . A)	200 1400	< 0,25	0,0017	50000/(0	α•t ^{0,25})	
		$L_{R} = \sum L_{\lambda} \cdot R(\lambda) \cdot \Delta \lambda$	380 – 1400	0,25 – 10	0,011•√(t/10)	50000/(0	α•t ^{0,25})	
Retinal thermal (weak visual stimulus)		$L_{IR} = \sum L_{\lambda} \cdot R(\lambda) \cdot \Delta \lambda$	780 – 1400	> 10	0,011	6000)/α	



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Clause	se Requirement + Test Result - Remark								Verdict
Table 6.1 Emission limits for risk groups of continuous wave lamps ("LXM3-PW51" (Bin: PSNC) , α=1,7 mrad)									
		Symbol	Units			Emission M	leasurement		
Risk	Action spectrum			Exempt		Low risk		Mod	l risk
	opos. s			Limit	Result	Limit	Result	Limit	Result
Actinic UV	S _{UV} (λ)	Es	W•m ⁻²	0,001	0,00000	0,003		0,03	
Near UV		E _{UVA}	W•m ⁻²	10	0,00035	33		100	
Blue light	Β(λ)	L _B	W•m ⁻² •sr ⁻¹	100		10000		4000000	
Blue light, small source	Β(λ)	E _B	W•m ⁻²	1,0*	1,02	1,0	1,02	400	1,02
Retinal thermal	R(λ)	L _R	W•m ⁻² •sr ⁻¹	28000/α	161857	28000/α		71000/α	
Retinal thermal, weak visual stimulus**	R(\lambda)	L _{IR}	W•m ⁻² •sr ⁻¹	6000/α		6000/α		6000/α	
IR radiation, eye		E _{IR}	W•m ⁻²	100	0,03	570		3200	

Small source defined as one with α < 0,011 radian. Averaging field of view at 10000 s is 0,1 radian. Involves evaluation of non-GLS source



Furthermore remarks:

Appendix 1: Photo documentation



"LXM3-PW51" (Bin: PSNC) (6# sample marked on the photo)